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## Claims

[1]	A horizon control structure for a washing machine, the structure comprising: a leg:
	at least one leg stopper disposed at a lower side of the leg; and
	a stopper base disposed at a lower side of the leg or the leg stopper.
[2]	The structure according to claim 1, wherein the leg stopper comprises:
	a stopper body having a predetermined diameter; and
	a sleeve mount hollow provided inside of the leg stopper and having a pre-
	determined diameter and depth.
[3]	The structure according to claim 1, wherein a protrusion insertion through-hole
	having a predetermined depth is at a distance and provided in plural inside of the
	leg stopper.
[4]	The structure according to claim 2, wherein the leg stopper further comprises a
	mount sleeve extended from its rear surface to have a predetermined length, and
	inserted into the sleeve mount hollow.
[5]	The structure according to claim 1, wherein the leg stopper comprises at least
	one radial reinforcing rib on its rear surface.
[6]	The structure according to claim 1, wherein the leg stopper comprises at least
	one coupling protrusion protruded from its rear surface to have a predetermined
rans.	length.
[7]	The structure according to claim 1, wherein the leg stopper is formed of plastic.
[8]	The structure according to claim 1, wherein the leg stopper is formed by
101	injection molding.
[9]	The structure according to claim 1, wherein the stopper base comprises:
	a base body having a predetermined diameter;
	a sleeve mount hollow depressed inside of the base body and having a pre-
	determined diameter and depth; and at least one protrusion insertion through-hole being at a distance, and provided
	inside of the base body and having a predetermined depth.
[10]	The structure according to claim 1, wherein the stopper base has a slip
[10]	preventing part on its rear surface.
[11]	The structure according to claim 10, wherein the slip preventing part has a shape
(**)	of concentric circle.
[12]	The structure according to claim 1, wherein the stopper base is formed of rubber.
[13]	The structure according to claim 1, wherein the stopper base is formed of butyl
	synthetic rubber.
[14]	A horizon control structure for a washing machine, the structure comprising:

a stopper base having a base body having a predetermined diameter, a sleeve mount hollow depressed inside of the base body and having a predetermined diameter, at least one protrusion insertion through-hole being at a distance and provided inside of the base body, and a slip preventing part provided on a bottom surface of the base body; and

a leg stopper layered on the stopper base, and having a stopper body having a predetermined diameter, an insertion sleeve extended from a rear surface of the stopper body and having a predetermined diameter and length, and an insertion protrusion protruded from a rear surface of the stopper body and having a predetermined length.

- [15] The structure according to claim 14, wherein the insertion sleeve is mounted on the sleeve mount hollow.
- [16] The structure according to claim 14, wherein the insertion protrusion is inserted into the protrusion insertion through-hole.
- [17] The structure according to claim 14, wherein the leg stopper has a plurality of radial reinforcing ribs on its rear surface, and the insertion protrusion is formed integrally with the reinforcing rib.
- [18] The structure according to claim 14, further comprising at least one protrusion insertion through-hole being at a distance and provided inside of the stopper body.
- [19] The structure according to claim 18, wherein the protrusion insertion throughhole is provided on the same circumference as the insertion protrusion, and is spaced apart from the insertion protrusion in a circumferential direction.
- [20] The structure according to claim 17, wherein the reinforcing rib comprises an inner rib provided inside of the insertion sleeve and an outer rib provided on a rear surface of the stopper body, the inner rib and the outer rib being provided on the same line.